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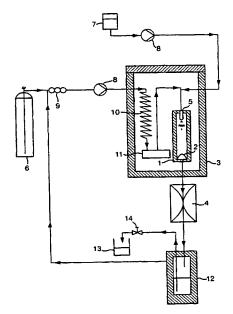
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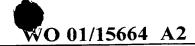
(54) Title: COFORMULATION METHODS AND THEIR PRODUCTS



(57) Abstract: A coformulation of an active (preferably pharmaceutically active, for instance a COX-2 enzyme inhibitor) substance and an oligomeric or polymeric excipient, containing at least 10 % of the active, between 80 and 100 % of which is amorphous. The amorphous phase is stable, with respect to the crystalline phase(s), for at least theree months after its preparation when stored at between O and 10 °C. The invention also provides processes, preferably involving SEDS<sup>TM</sup> particle formation, for preparing such a coformulation.



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